

# GROBET USA SWISS PATTERN PRECISION FILES



## PIPPIN

Tapered in width and thickness. Combines the cross-sections of the round file, with the crossing file, along with the edge of a knife file. For finishing the junction of two different curved surfaces and for opening slots when a "V" shape is required.

**Double cut on both sides – Top and bottom edge are single cut.**

Length		Width		Thickness		Cut 00	Cut 0	Cut 1	Cut 2	Cut 3	Cut 4	Cut 6
(in)	(mm)	(in)	(mm)	(in)	(mm)							
6"	150	3/8"	9.7	11/64"	4.5	—	—	—	31.268	—	31.269	—



## ROUND

Gradually tapered, cut and workable to the point. Used where it is necessary to enlarge a hole or round off a radius. **Double cut.**

Length		Diameter		Cut 00	Cut 0	Cut 1	Cut 2	Cut 3	Cut 4	Cut 6
(in)	(mm)	(in)	(mm)							
4"	100	5/32"	4.0	—	31.280	—	31.282	—	31.283	—
6"	150	15/64"	6.0	—	31.288	31.289	31.290	—	31.292	—
8"	200	5/16"	8.0	—	31.295	31.296	31.297	—	31.298	—



## ROUND PARALLEL

Cut over the entire surface (does not taper to point). **Double cut.**

Length		Diameter		Cut 00	Cut 0	Cut 1	Cut 2	Cut 3	Cut 4	Cut 6
(in)	(mm)	(in)	(mm)							
4"	100	1/16"	1.6	—	31.304	—	31.305	—	—	—
4"	100	7/64"	2.8	—	31.307	—	—	—	—	—
6"	150	3/32"	2.3	—	31.311	—	31.312	—	—	—
6"	150	1/8"	3.0	—	31.315	—	31.316	—	—	—
6"	150	11/64"	4.4	—	31.322	—	31.323	—	—	—

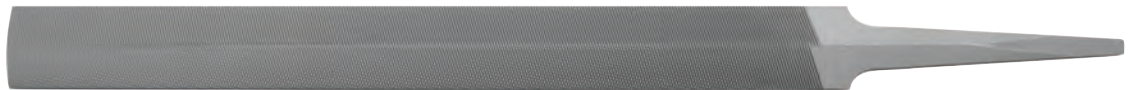


## SCREWHEAD with TANG

A narrow diamond shaped section with short bevels to form sharp edges. Used for filing slots in small screws.

**Single cut on both edges – Both sides are safe.**

Length		Width		Thickness			
(in)	(mm)	(in)	(mm)	2 (.028") (.70 mm)	4 (.022") (.55 mm)	6 (.018") (.45 mm)	8 (.014") (.35 mm)
3"	75	23/64"	9.0	31.332	31.334	31.335	31.336



## SLITTING

Parallel in width with identical contour on top and bottom. Thinner than knife files and used for filing slots.

**Double cut top and bottom – Both edges are single cut.**

Length		Width		Thickness		Cut 00	Cut 0	Cut 1	Cut 2	Cut 3	Cut 4	Cut 6
(in)	(mm)	(in)	(mm)	(in)	(mm)							
6"	150	19/32"	15.0	1/8"	3.3	—	31.342	—	31.343	—	—	—